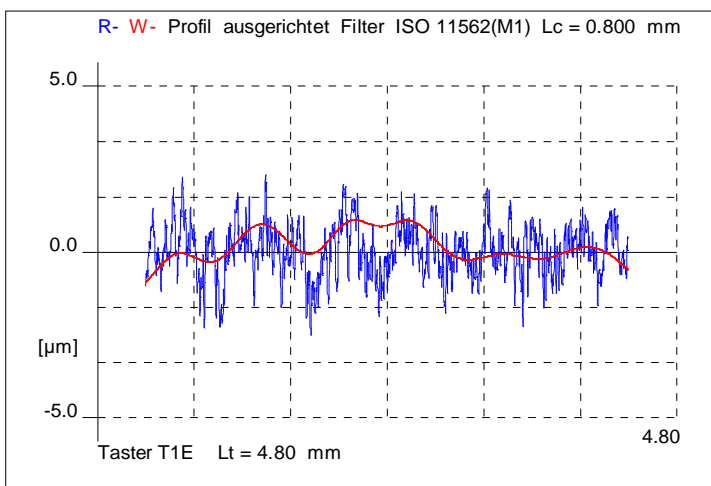


HOMMELWERKE	
Turbo Datawin-NT V1.48	
Meßbedingungen	
Tastertyp :	T1E
Meßbereich :	80 µm
Taststrecke :	4.80 mm
Lc ( Cut Off ) :	0.800 mm
Filter :	ISO 11562(M1)

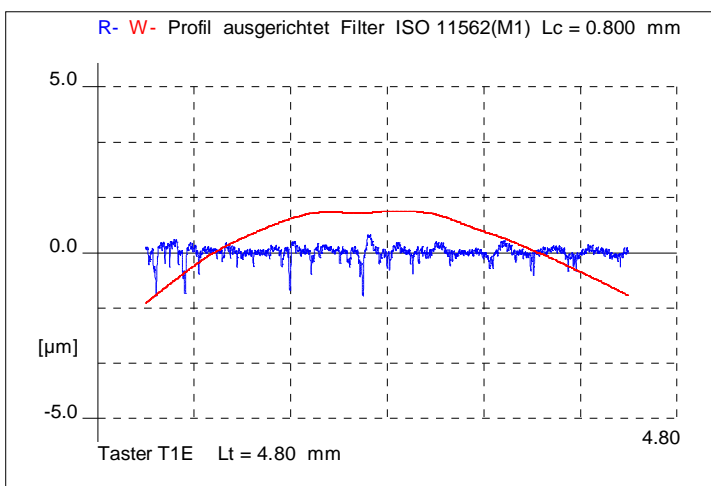
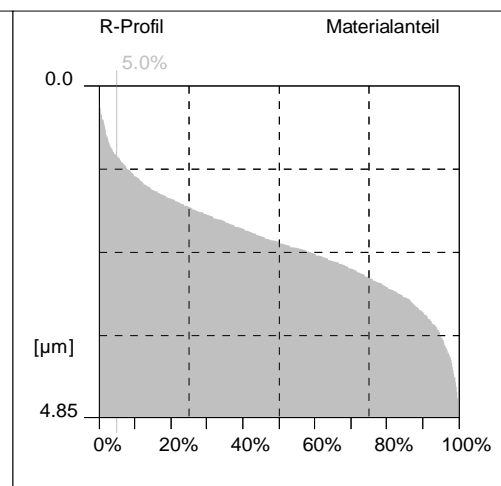
Werkstück-Bez.:	PLANETENRAD
Bemerkung:	Modul 7
Bemerkung:	Außendurchmesser: 475 mm
Bemerkung:	Gewicht: 456 kg

**oben: vor ISOTROPIC SUPERFINISHING Verfahren**

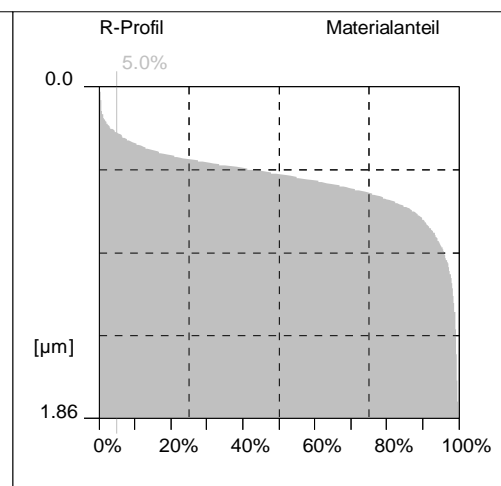
**unten: nach ISOTROPIC SUPERFINISHING Verfahren**



Rt	4.85 µm
Rz	4.14 µm
Ra	0.62 µm
Rmr01(0.400µm)	12.5 %
Rp	2.34 µm
RSm	0.0336 mm
Rsk	-0.137
Rku	3.077
Rpk	0.73 µm
Rk	1.99 µm
Rvk	0.97 µm
Mr1	10.1 %
Mr2	88.1 %
Wt	1.87 µm
Rmr01(20.0 %)	0.63 µm
Rmr02(40.0 %)	1.07 µm
Rmr03(60.0 %)	1.44 µm
Rmr04(80.0 %)	1.92 µm
Rmr05(100.0 %)	3.82 µm



Rt	1.86 µm
Rz	1.39 µm
Ra	0.14 µm
Rmr01(0.400µm)	83.7 %
Rp	0.54 µm
RSm	0.0310 mm
Rsk	-1.889
Rku	10.551
Rpk	0.15 µm
Rk	0.33 µm
Rvk	0.45 µm
Mr1	10.3 %
Mr2	82.9 %
Wt	2.80 µm
Rmr01(20.0 %)	0.13 µm
Rmr02(40.0 %)	0.20 µm
Rmr03(60.0 %)	0.27 µm
Rmr04(80.0 %)	0.38 µm
Rmr05(100.0 %)	1.60 µm



ISF is a registered Trade Mark of REM CHEMICALS INC.