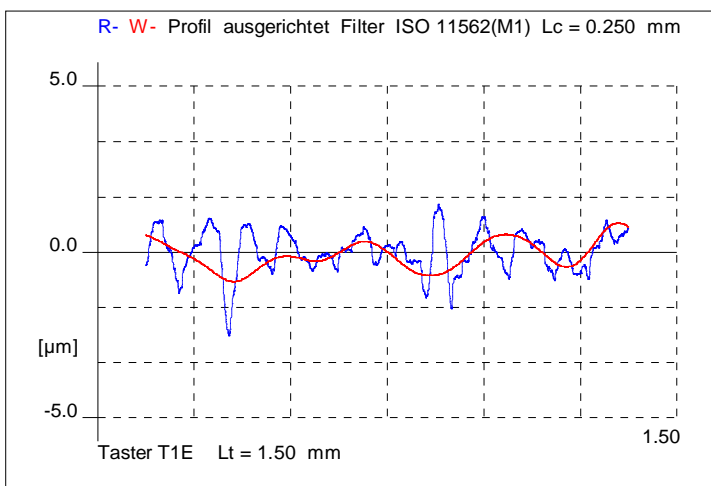


HOMMELWERKE Turbo Datawin-NT V1.48 Meßbedingungen Tastertyp : T1E Meßbereich : 80 µm Taststrecke : 1.50 mm Lc (Cut Off) : 0.250 mm Filter : ISO 11562(M1)	
11.09.09	

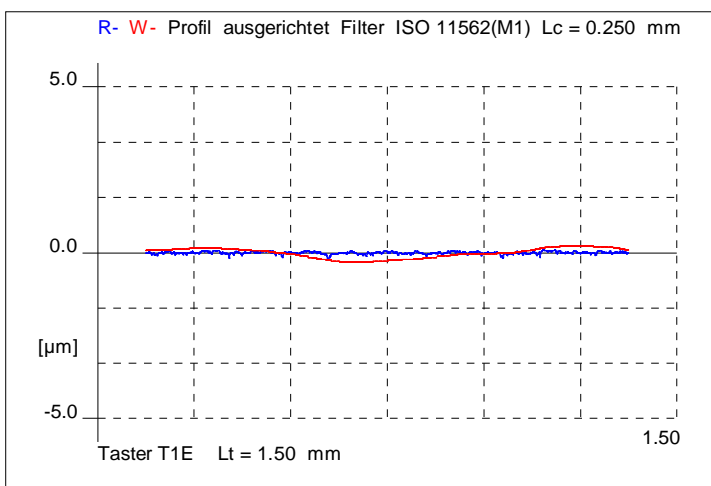
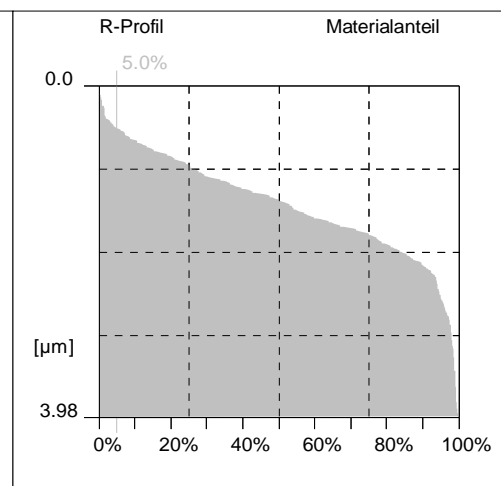
Kunde:	
Prüfer:	
Verfahrens-Nr.:	
Werkstück-Bez.:	DIFF.-TELLERRAD
Werkstück-Nr.:	
Zeichnung-Nr.:	
Bestellnummer:	
Bemerkung:	

oben: vor ISOTROPIC SUPERFINISHING Verfahren

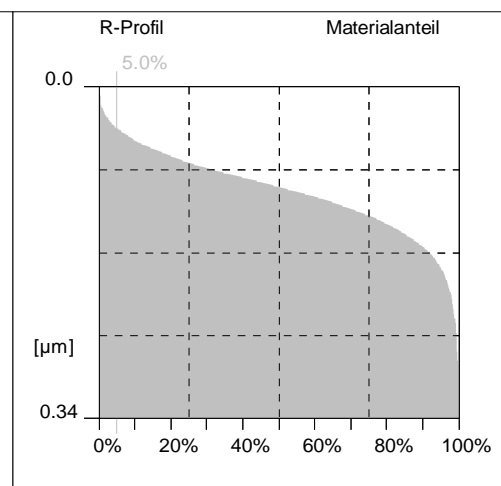
unten: nach ISOTROPIC SUPERFINISHING Verfahren



Rt	3.98 µm
Rz	2.54 µm
Ra	0.50 µm
Rmr01(0.400µm)	23.9 %
Rp	1.45 µm
RSm	0.1045 mm
Rsk	-0.712
Rku	4.258
Rpk	0.21 µm
Rk	1.73 µm
Rvk	1.19 µm
Mr1	3.3 %
Mr2	90.0 %
Wt	1.79 µm
Rmr01(20.0 %)	0.33 µm
Rmr02(40.0 %)	0.72 µm
Rmr03(60.0 %)	1.07 µm
Rmr04(80.0 %)	1.39 µm
Rmr05(100.0 %)	3.45 µm



Rt	0.34 µm
Rz	0.26 µm
Ra	0.04 µm
Rmr01(0.400µm)	100.0 %
Rp	0.11 µm
RSm	0.0161 mm
Rsk	-0.800
Rku	4.526
Rpk	0.04 µm
Rk	0.11 µm
Rvk	0.08 µm
Mr1	9.6 %
Mr2	86.0 %
Wt	0.51 µm
Rmr01(20.0 %)	0.03 µm
Rmr02(40.0 %)	0.05 µm
Rmr03(60.0 %)	0.07 µm
Rmr04(80.0 %)	0.10 µm
Rmr05(100.0 %)	0.30 µm



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